

## *2017 Wild Iris Sauvignon Blanc*

### *A Vintage Full of Gratitude*

#### **IN THE VINEYARD & WINERY**

2017 teased its way right up to harvest. From perfect warm days and cool nights to heat spikes that kept us on our toes. Yet, Wild Iris, this early ripening Sauvignon Blanc escaped all the worst threats, including the October heat, wind and fires.

As its beautiful juice poured through the press, who would guess what was coming just a month away. With each glass of the '17 Wild Iris we feel such gratitude. Please share a toast to the first responders and all who stepped up to help during the tragic Napa/Sonoma fires.

#### **WINEMAKER NOTES**

The 2017 vintage will again dazzle you with brilliant hues of diamonds and gold as well as inviting aromas of pear, cassis, mango, honeysuckle and almond paste, topped off with hints of meringue and lemon pie. With a fresh vibrancy these beautiful aromas develop on the palate in perfect balance with the acidity. The 2017 Wild Iris then leaves you with lingering honey and citrus. Yum!

#### **VINTAGE FACTS**

Grape Source	Napa Valley, LamBentz Vineyard
Varietal Content	100% Sauvignon Blanc; clone 1 and Musque clone
Fermentation	Touch of neutral French Oak & Stainless
Percent Alcohol	14.2%
Winemaking Consultant	Jean Hoefliger
Vineyard Management	Tom Clark, Josh Clark; Clark Vineyard Management